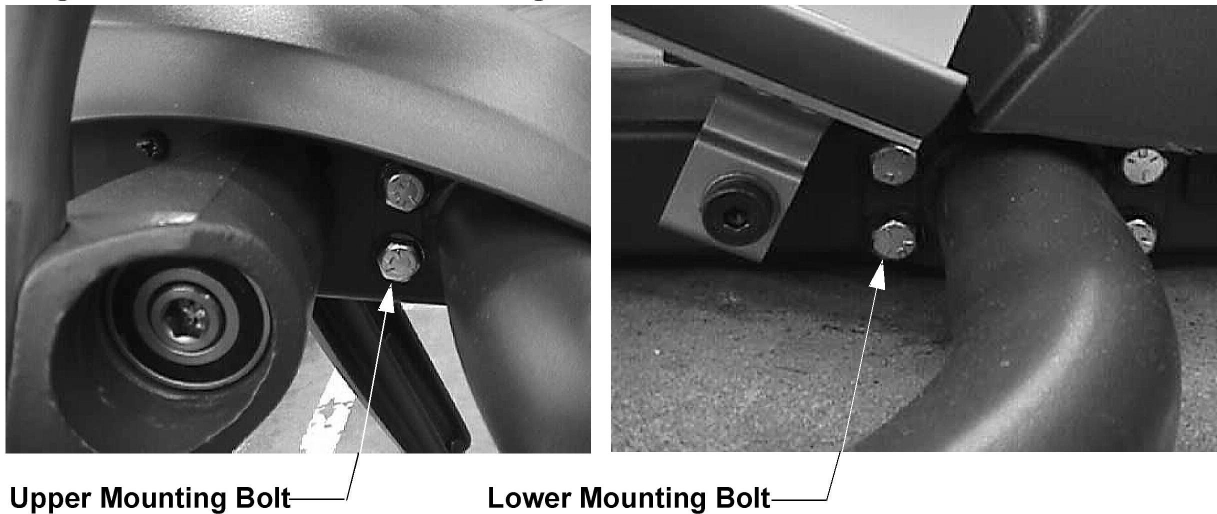


## Procedure 7.26 - Replacing a Frame Tube

### Procedure

1. Remove the two screws that fasten the cover near the middle of the main column. Remove the cover.
2. Remove the four bolts and washers that fasten the lower end of the frame tube to the frame base.

### Diagram 7.25 - Frame Tube Mounting



3. Remove the four bolts and washers that fasten the upper end of the frame tube to the main column. Remove the frame tube.
4. Set the replacement frame tube at its mounting position and hand start the bolts with washers at the upper end of the frame tube. Hand start the bolts with washers at the lower end of the frame tube. Torque the upper front two bolts to 300 in./lbs., the upper rear bolts to 240 in./lbs. and the lower four bolts to 300 in./lbs. See Diagram 7.25.
5. Set the cover in its mounting and fasten it with the two screws removed in step 1.
6. Thoroughly test the EFX per Section Four.